



75TH AIR BASE WING

**EMAssist**

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# Improvements to Hazardous Materials Audit Program Prove Effective

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# Outline

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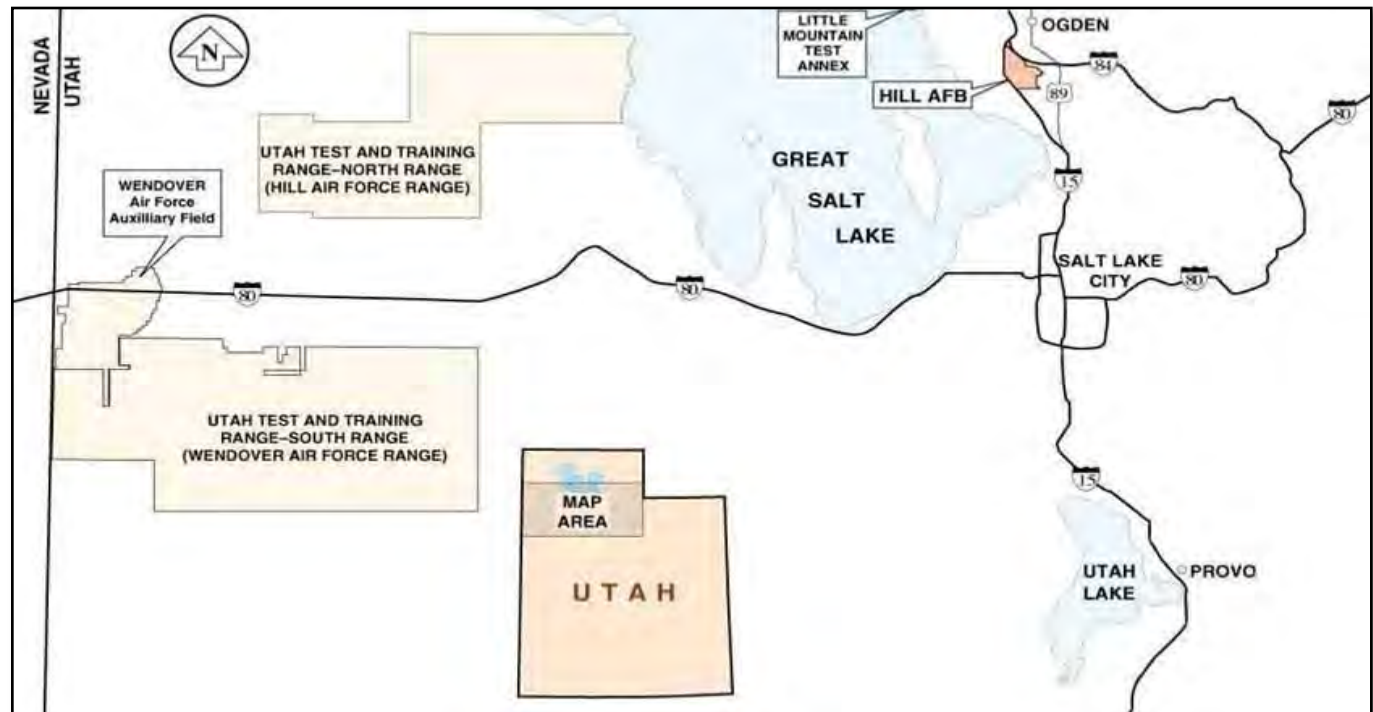


1. Hill AFB Background
2. HazMat Audit Program
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# Hill AFB Background



- > Maintenance depot
- > F-16, A-10, F-22, C-130, B-2, and stealth aircraft
- > 28,000+ employees



# Hill AFB Background



- > 52,000 industrial processes
- > 74 HazMat distribution centers (Hazmarts)



# Hill AFB Background

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- > More than 500,000 HazMat issues per year
- > More than 7,000 different active HazMat
- > More than 1,400 new HazMat each year
- > More than 1,000 processes and shops of concern

# Hill AFB Background

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- > Clean Air Act (CAA)
  - HazMat constituent and vapor pressure limits
  - HazMat consumption limits
  - Tiered process controls based on HazMat and operation type
- > Occupational Safety and Health Administration (OSHA)
  - Hazard communication
- > Resource Conservation and Recovery Act (RCRA)
  - Knowledge-based waste characterization

- > The Enterprise Environmental, Safety and Occupational Health Management Information System (EESOH-MIS) Hazardous Materials Module
  - Standardized Air Force HazMat tracking system
  - 600,000 individual containers of HazMat issued annually





# HazMat Audit Program

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- > Perform inventory reconciliation audits
- > Reduce HazMat inventory transaction errors in EESOH-MIS HazMat Module
- > Ensure a strong regulatory compliance posture

# HazMat Audit Program



## Physical Inventory



## Electronic Inventory



**Upload and Compare  
Physical vs. Electronic Location**

# HazMat Audit Program



- > Two changes to decrease error rates
  - Implementation of a compliance risk-based audit frequency
  - Communication of results to each Hazmart's chain of command
  
- > Risk-based frequency
  - Quarterly (26)
  - Semi-annual (39)
  - Annual (9)

# HazMat Audit Program

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- > Errors are identified by audit tool
- > Root causes are identified
- > Corrective actions are then taken by HazMat personnel

# Results



- > Increased focus on management efforts for Hazmarts with greatest risk of non-compliance
- > Increased visibility of day-to-day operations of each Hazmart
- > Increased involvement from upper management

- > Overall improvement of 31% in error rate
- > Highest risk areas
  - Improvement in 100% of Hazmarts
  - Reduced initial error rate by 30%
  - 50% decrease in average error rate
  - 49% decrease in total number of container errors

# Lessons Learned

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- > Changes provided immediate and considerable improvement in audit errors
- > This approach will be implemented in a Shop-Level Materials Audit Program

# Summary



## > Hill AFB

- 74 Hazmarts
- 600,000 individual containers of HazMat issued annually
- EESOH-MIS HazMat Module used to track data
- Inventory error rates a problem



# Summary



## > HazMat Audit Program

- Implement risk based HazMat audit frequency
- Communicate results through chain of command

## > Results

- Improved compliance standing
- Increased inventory accuracy

## > Lessons learned

- Implement similar Shop-Level Audit Program



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